

INSTRUCTIONS REFRACTORY REPLACEMENT SERIES 200 IR

1. Loosen the two side plate screws as far as possible without removing. Nuts will not turn since they are held captive. (Figure 1)

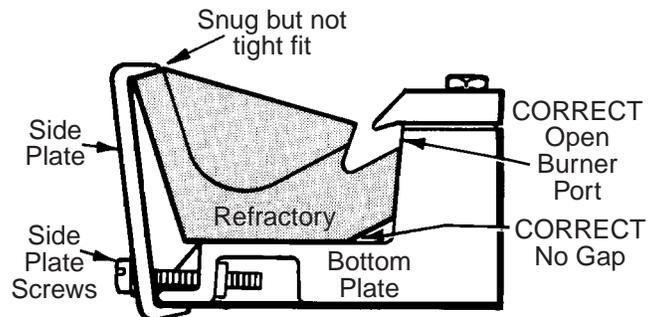


FIGURE 1

2. Tilt side plate back. (Figure 2)
3. Remove refractory in circular path. (Figure 2)
4. Clean bottom plate of all refractory particles.

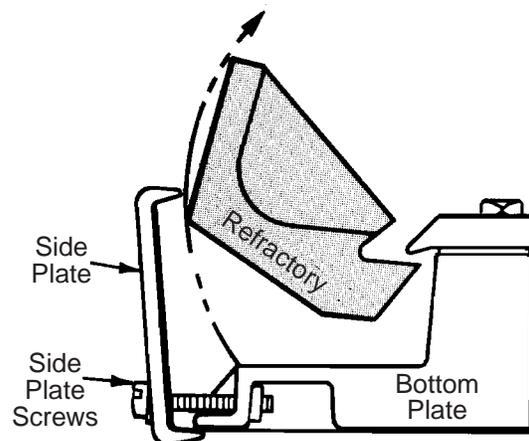


FIGURE 2

5. Place new refractory in position as old was removed. Refractory should coincide with individual burner sections and not extend into adjacent section.

6. A gap of approximately 1/32 must be left between refractories.

7. **IMPORTANT** - Refractory must fit flat against bottom plate as shown in Figure 1. Figure 3 is **WRONG**.

8. Side plate is pushed into position over refractory. This fit should be snug but not tight. (Figure 1)

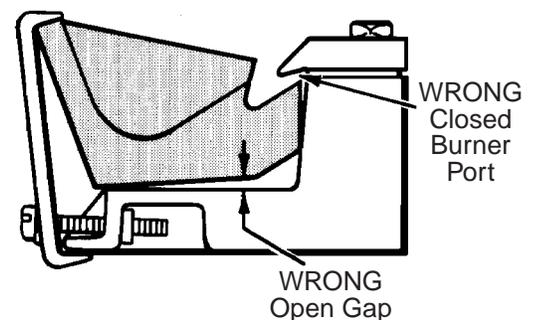


FIGURE 3

9. Tighten side plate screws WHILE HOLDING REFRACTORY TIGHTLY AGAINST BOTTOM PLATE.



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